

Wr. Metrdorf:

Referring to Mr. Lichtenwalner's air sail letter, betober 22nd, just received relative flanger equipment, Item 3, Asquisition M-3281:

Please note this requisition calls for flamer for MAR hosomotive 751 to be in accordance with three Grawin, 8; we sent them, manely:

M. P. drawing 22082-A

N. P. drawing 47175 N. P. drawing 13880-A

Those drawings show the flanger and arrangement as the constitute to Colonel Chison, dated July 17th for \$500, but Mr. Listen as air mail letter, Corober 22nd attached, refers to Curnishing them exactly as shown on their Plan 135460 at a price of 3595 each, but this drawing they mention is one that they made to show the filsh e for the Lima Built Losscotlves, which are different from American Locamobive Bailt -ngine 751, and I believe there is probably an error is their ending this drawing to cover flanger for Engine 751, which requests for Bids were cent out and is nothing like that shown on the three M. F. Grawings mentioned in the inquiry for Bids, No. 010299 of September 30th.

See letter to you this date in answer to the duslicate copy of this same letter dated vetober and, asal by regular mail, erriving before this letter was received.

as stated in the other latter I wrote concerning flancer for Engine 751, possibly Mr. Unmel did not know about the older made by Gr. H. E. Stevens, although I mentioned balo fast in my memo to you dated September 5th.

Although I mention, and so stated in the other let-ter I wrote in answer to this latter, dated Cotober 22, the matter should be taken up by wire so that we can jet these flangers as soon is possible so as to do as much good as possible during this winter.

> W. L. Kinsell, Sup't. Motive Tower &, -Boul ment.

Joal allow



Anchorage, Asa. November 14, 1942

## Mr. Metzdorf:

With return of attached letter from Mr. Lichtenvalues, dated October 22, relative flanger for engine 751, on requisition M-3581, wherein they quote \$695.00 for the flanger for this locomotive, but you will note in my memo, dated September 5th. I referred to a letter received by Colonel Ohlson, from Vice President H. E. Stevens of the Northern Pacific, they can make up a set at South Tacoma for about \$500 exclusive of the cost of boxing for shipment and transportation charges from South Tacoma to Seattle.

On receipt of Mr. Steven's letter containing this information, it was decided to make requisition for flanger for engine 751, and this was referred to in my memo to you, September 5, emelosing six prints each of the following drawings:

together with requisition for one complete flanger for locomotive 751 which, according to letter received by Colonel Ohlson from Vice President H. E. Stevens, of the Northern Pacific, could make for \$500.00 etc.. I understand bids were sent out per inquiry No. 010299, of September 30, for quotation on this flanger, on requisition M-3281, and the & 2 Co. bid \$695.00 each but on an entirely different arrangement and not per N.P. drawings, and not like the flanger which was originally on this locomotive, and since the N. P. offered to make these flangers per the three above mentioned drawings, showing the way we want this flanger made, the N. P. Railroad Co. should be given this order to make these for \$500.00, in accordance with Mr. Stevens letter to Colonel Ohlson, dated July 17, which I returned to Colonel Ohlson's office.

Mr. Letidorf - 2-

Colonel Chlson instructed us to order flanges for the 751 after I told him we would do the best we could to equip locomotives 501 and 502 in Anchorage shop as we have been short of machine shop help, and knew that we could not take equipment for all three engines, and it would help us cut by having the E. P. make the equipment for the 751 as we are going to have a great deal of trouble if we do not have this locomotive 751 equipped with flangers on account of enow interfering with the running of this locomotive. I am wondering if the master was referred to the E. P. as the last correspendance from the H. P. that I know of was Mr. lieven's offer to make these flangers for 4500.00, and if there is no reason why Mr. Ummel should not be instructed to have the R. P. make them, in accordance with the arawings submitted which is the was they planned to make them, when the \$500.00 was gacted in Mr. Steven's letter of July 17, then hr. Usual should be which relative to having the N. P. make them on account of the price would be music lower than the bac C as well as they would be made in accordance with the drawings that we submitted to be followed to make these flangers like, war this should be hurried all possible so that losomotive 751 will not give us trouble and cauge unicessary delays on account of not being equipped 

> W. b. Almsoll Supit. hotive Power d Equipment

Cal Children

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NORTHERN PACIFIC RAILWAY COMPANY

OPERATING DEPARTMENT

St. Paul., Minn.

July 18, 1942

H. E. STEVENS,

Airmail -

Gol. O. F. Ohlson, The Alaska Railroad, Anchorage, Alaska.

Dear Sol.

I am in receipt this morning of an envelope from your office postmarked Seattle, July 15th, to which was attached a slip reading:

"The enclosure in this communication has been extracted as its transmission is not permitted. Wire confirmation."

00-14 3755 "

If this has to do with your recent inquiry for a locomotive flanger I find by reference to my file that reply to your letter was delayed and sent forward to you only yesterday.

We sent you a set of prints from which you can make up a set of flangers if you desire, or if you prefer we can make up a set for you at South Tacoma shops at a cost of \$500 exclusive of boxing and transportation charges.

With best regards,

Yours very truly,

 $\iint$ 

Anchorage, Alaska July 2, 1942

H.E. STEVERS VICE PRESIDENT NORTHERN PACIFIC BAILPOAD ST FAUL MINN

YOUR ENGINE HAS PROVEN VERY SATISPACTORY BUT WILL NOT DO WELL
MEAT WINTER WITHOUT PRIEST PLANGERS PERIOD WOULD APPRECIATE IF
YOU OCCUR SELL US A SET

OHLSON

O.F.Ohlson General Manager The Alaska Railroad



Johonel C. F. Chison:

Ungine 751 formerly 171676 was assembled in the shop has been in constant revenue service beginning lay 25, and they took a light freight train to Willow and the engine has been operating ever since. This engine had the priest flanger on the front end when it was built at the factory, as I remember specifying the Priest flanger for all roadlocomotives at that time, and on looking at the castings at the front end, I notice they are drilled sad taped for the brackets, cylinders, etc., which are used without Priest flanger.

This locomotive had no flanger on it and may have been used in a Herritory where they didn't use them, but we should have the flangers applied to this locomotive for use next minter, end suggest that the matter be taken the Morthern Pacific to see if we cannot get a set of flangers for the front truck same as it had years ago, for otherwise it will be necessary for us to make set similar to what we have on the 700 and 800 Olass Locomotives, but somewhat different. If we cannot get a set from the N.P. it will be necessary to make up drawings for the shop to follow, which naturally will take some tine, as we are not prépared to make drawings at the present time.

I might add that it will be necessary to make flangers for engines 501 and 502, and would suggest that the matter be taken on with the Lima Locomotive Works to see if we can get two sets of Priest flangers for these two locomotives so that it will not be necessary for us to make up drawings and then make up the flangers in the shop as we will meed these for next winter.

W. L. Tinsell

Supt. Motive Power &

Equipment

## UNITED STATES DEPARTMENT OF THE INTERIO

CONSOLIDATED PURCHASING AND SHIPPING UNIT

423 FEDERAL OFFICE BUILDING

510 Virginia St. SEATTEE, WASH.

Telephone SEneca 3100 SEATTE

March 16, 1942

Colonel O. F. Ohlson General Manager The Alaska Railroad Anchorage, Alaska

Dear Colonel:

Enclosed are two copies of a packing list I made up as I had the various parts crated and numbered so as to be sure we had all the parts accounted for as they were loaded on the cars and which we will check when loading on transport. One of these copies should be used in checking the parcels as they are unloaded at Seward, the other copy being for your office file.

In order not to run any chance of this locomotive being tied up and out of service after it is assembled at Anchorage due to not having any extra grates, driving springs and arch brick, I arranged with the storekeeper at South Tacoma to let us have two complete sets of grates and driving springs and one set of arch brick which will allow us time to have patterns made for the two different grates used on this locomotive (Rosebud type but different length and width from those used on our locomotive) so we can order them as needed. It takes a few months to get driving springs and these two sets (12 of one kind weighing 220 lbs. each and 4 of another kind weighing 183 lbs. each) will allow us to send springs and grates to outlying points for this locomotive.

They also gave us a box of new lagging to replace any damaged due to removing some of the jacket to assist in handling the boiler without injuring the jacket.

I also obtained enough rough saddle bolts so Mr. Dawt will not run short of bolts to bolt boiler to cylinders due to their spoiling so many when taking boiler off frames.

All these extra crates weigh nearly 11,000 lbs. resulting in the locomotive without these extras weighing approximately 160 tons ready for shipping.

I left more parts on the frames and on the boiler than Baldwin did on the 801 and 901 which will help the shop get this engine in service in a shorter time. I also had two 40 foot timbers fastened under the frame to keep them from springing or getting strained and to protect the bolts, etc., underneath and hope that they are careful to get the frames of the two Lima locomotives pro-

APR 1 1912 Office of General Managet perly timbered up in order to eliminate any damage in case of rough handling.

Since there are two of these locomotives, we need additional driving springs, grates, and arch brick, so that the locomotives will not be tied up waiting for any of these parts after they are once put in service. We could get along without arch brick in a pinch but need driving springs and grates for replacement. Probably the grates are not what we need for our fine coal and if we should need to change them I could take care of having patterns made and grates cast and shipped to Anchorage so we would have them by the time the engines are set up if I could obtain blueprints of them, of the grate arrangement and supports for the grates. The bids on the new box and flats won't be opened until 2:00 P.M. on March 26.

I'll remain here and be on hand when they load the N.P. locomotive and see that they set the three heaviest pieces near the sides of the transport to facilitate unloading, the heaviest piece being the frame and cylinder weighing 43 tons and is 44 feet long, the boiler weighing 37 tons is 38 feet long and the tank and tender frame is 31 feet long and weighs  $27\frac{1}{2}$  tons. I told the inspector here that in case I wasn't here when loading these parts that he could see that this was done and check off all pieces as loaded to see that all 51 pieces are placed aboard the boat. Many N.P. men and others have inquired about you and wanted to be remembered to you.

Received your radio of March 9 and will await further instructions.

Yours very truly,

W. L. Kinsell

PACKING LIST

N.P. LOCOMOTIVE 1676 DISMANTLED FOR SHIPMENT TO AMES THE HIMAL, SEATTLE, ENROUTE TO SEWARD, ALASKA, C/C ALASKA RAILROAD.

|  | Cubical Space                             | Weight        |             |
|--|---|---------------|-------------|
| The effective of the confinence of property of the confinence of t | Stoker Englise 33° x 52° n 22°            | <u>letusl</u> | 1,485       |
| junie (  | 1 11 Pany 52" x 36" x 20"                 |               | n nya<br>Ma |
| jirata 7   | Steam Dome Casing & Bell 89" x 89" x 81"  | lotrel.       | 97.1        |
| orate 4  | : Pipe Box 21  8" x 52" x 48"             | Estima te     | 4,900       |
| Jreite 5   | Brake Rigging & Misc. 8' x 4' x 4'        | Estimate      | 6,000       |
| Omate 6  | Reversing Gear 62" x 22" x 26"            | Actual        | 600         |
| Grate 7  | ' Stoker Parts 33" x 28" x 18"            | Actual        | 500         |
| Crate 8  | Two Main Rods 20" x 24" x 121             | Actual        | 2,300       |
| Omeđa 9  | Two Inter. Rods 17" x 23" x 81            | Actual        | 1,615       |
| 02233 <b>2</b> 0   | Two Side Rods 14" x 18" x 64"             | Actual        | 426         |
| Crate II   | Two Side Rods 14" x 18" x 64"             | Actual        | 535         |
| Grate 12   | Smoke Box Front 6:-10" x 7:-9" x 20"      | Actual        | 2,304       |
| 32 <b>25</b> 0 13  | Running Boards 31-10" x 25" x 151 2"      | Actual        | 1,010       |
| Crate 14   | Sand Box 53" x 53" x 41" High             | Actual        | 1,898       |
| # S  |   | Estimate      | 1,800       |
| Crate 16   |   | Actual        | 5,100       |
| Box 17   |   | Actual        | 254         |
|  | Lagging 31" x 30" x 22"                   | Actual        | 140         |
| Box 19   | Headlite 29" x 31" x 27"                  | Actual        | 136         |
|  | Eubricators, gauges, etc. 40" x 18" x 18" |               |             |
| Thate SI   | Jacket box crate 81-5" x 71 x 8-1/4"      | Actual        | 840         |
|  |   | Actual        | 73,700      |
|  | Frame, Cyl. etc. 44' x 10'-6" x 6' 6"     |               |             |
|  | Front Engine Truck 68" x 90" x 54"        | Actual        | 4,000       |
|  | First Pr. Drivers 63" x 63" x 80"         | Estimate      | 8,600       |
|  | Second Pr. Drivers 63" x 63" x 83"        | Estimate      | 8,700       |
| 27   | Third Pr. Drivers 63" x 63" x 100"        | Estimate      | 11,300      |

|  | Cubical Space   | man - Malakino saggaranda mandaga (Millio Alagori) - Mananaga a (Millio Alagori) | Weight   |
|--|---|--|--|
| Pos á  | Rear Ing. Erack 48" x 48" x 68"                             | Actual.  | grander<br>Mysteric  |
| 5.2  | Tark on frame & blocks Sli x 10'-2" x                       | Patimate   | 55 <b>,</b> 000  |
| ing den<br>To inch   | Tempier Indes St-10" x 81-5" x 36"                          | Actual.  | 9,000  |
| 79   | Tender Truck 81-10" x 81-5" x 36"                           | Aetaal.  | 9,000  |
| grow of the control o | Pilo: 46" x 65" x 40"                                       |  | 400  |
| <b>3</b> 4   | Smoke Spack 28" x 28" x 30"                                 | 107221   | <b>50</b>  |
| 항 22<br>12 전   | Smake Stack Extension 28" x 28" x 28"                       | lotual   | 501  |
| er op skillig<br>Er<br>Er skiller  | Melin Reservoir 24" Die, x 102"                             | Lottei   | 210  |
| المحيد وسوء<br>المحيد وسوء<br>المحيد المحيد المحيد المحيد وسوء   | Hein Reservoir 24" Dia. x 70"                               | letuel   | ĈŵĈ  |
| मुळी<br>सुळी   | Drowler Eng. to Tender 88" x 8-1/2" x 4"                    | Aotual   | 200  |
| <b>7</b>   | Tosm Jab Support 9:-10" x 4:-4" x 11"                       | Ao tusil   | 1,400  |
| 7 75<br>5 44   | Pilot Goupler & Pocket 35° x 20° x 13°                      | Istinate   | 500  |
|  | Story Pipe Rt. 28" x 72" x 14"                              |  | 531  |
|  | Steam Fige BSt. 28" x 72" x 14"                             | Astrell  | State Section and Section Sect |
|  | Hoadlitte Com. 55° x 22° x 20°                              | Lotuel   | 458  |
| 3022 - 44  | Hec. Arms 14" x 16" x 32"                                   | Actual   | 354  |
| Bost 45  | Seat Gushions 22" x 24" x 14"                               | Actual   | 5 <b>5</b>   |
| rate 46  | Drake Valves, Injectors, etc. 20" x 26" x 37                | " Actual   | ୍ୟର  |
| izerbe 47  | Arch Brick 41" x 50" x 32"                                  | Actual   | 1,908  |
| Prito 48   | Ashpan, Stoker Parts, Spark Arrester, etc. 56" x 102" x 44" | Estimate   | 2 <b>,</b> 800   |
| ox 49  | Thirty-Two Rough Cyl. Bolts 9" x 12" x 16"                  | Actual   | 159  |
| 03 oten  | Sixteen Driv. Springs 41" x 42"                             | Actual   | 3,550  |
| rate 51  | Two Pistons on Rods 33" x 57" x 80"                         | Actual   | 2,175  |
|  |   |  |  |

Total